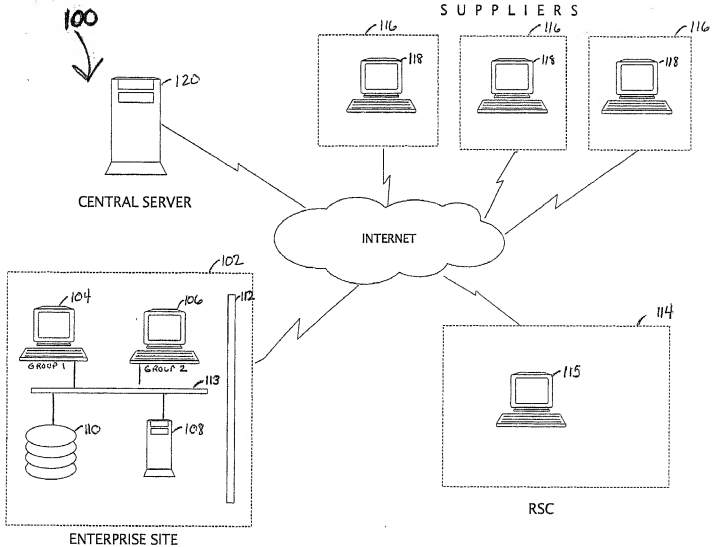
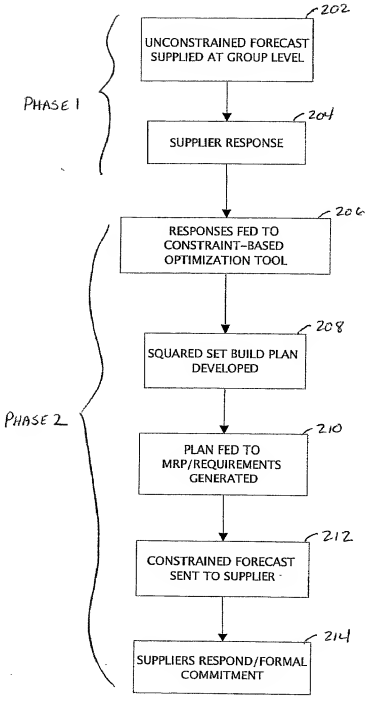

100
120
CENTRAL SERVER
SUPPLIERS
116
118
INTERNET
102
104
106
112
GROUP 1
GROUP 2
113
110
108
ENTERPRISE SITE
114
115
RSC

FIG. 1



FORECAST COLLABORATION PROCESS

FIG. 2

REPLENISHMENT EXECUTION PROCESS:
INVENTORY MANAGEMENT
SUB PROCESS

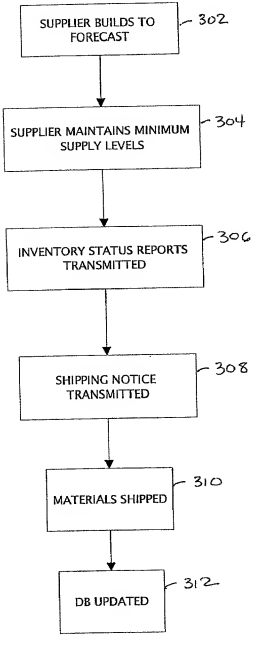


FIG. 3

REPLENISHMENT EXECUTION PROCESS: "PULL" SUBPROCESS FLOW

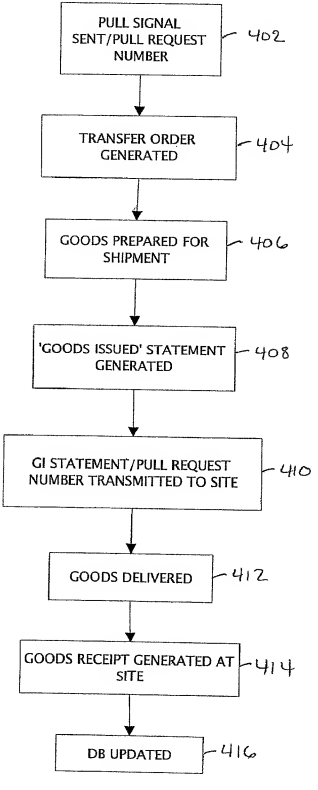


FIG. 4